

4.1.2 Old Style MIU-1, 2, AND 3 Address and Option Switch Settings

Note: The following settings are for ProHelp Release 3.0 (ProHelp 1000 Release 1.0) or greater Software and Firmware.

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 0
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 1
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 2
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 3
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 4
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 5
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 6
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 7
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 8
+-----+

```

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 9
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 10
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 11
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 12
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 13
+-----+

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 14
+-----+

```

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+-----+
| * * * * . . . . | STATION
| 1 2 3 4 5 6 7 8 | ADDRESS = 15
+-----+

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OPTION SWITCHES 5 thru 8

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+-----+
| . . . . * * * * | NO OPTIONS
| 1 2 3 4 5 6 7 8 | SELECTED
+-----+

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+-----+
| . . . . * . . . | HELP SWITCH
| 1 2 3 4 5 6 7 8 | BECOMES
| . . . . . . . . | REJECT SWITCH
+-----+

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+-----+
| . . . . * . . . | SEX/LEX
| 1 2 3 4 5 6 7 8 | BOARD
| . . . . . . . . | PRESENT
+-----+

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+-----+
| . . . . * . . . | HI-SPEED
| 1 2 3 4 5 6 7 8 | SAMPLING
| . . . . . . . . | ACTIVE
+-----+

```

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+-----+
| . . . . * . . . | SELF
| 1 2 3 4 5 6 7 8 | DIAGNOSTICS
| . . . . . . . . | MODE
+-----+

```

***** CAUTION *****
 IN DIAGNOSTICS, THE
 COMPUTER SIGNAL CABLE
 MUST BE DISCONNECTED
 FROM PWR TO TERMINAL
 BOARD IN THE CABINET.
 SEE APPLICATION NOTE
 720-0001 FOR OPERATION.

. = SET AS REQUIRED.

PHYSICAL SWITCH LOGIC
 UP = OFF = AWAY FROM BOARD
 DN = ON = TOWARD BOARD

4.1.3 SEX (Old Style MIU-2 AND 3 Option Brd.) Switch Settings

Any or all of the following switches may be set.

<pre> +-----+ * * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>MOLD CYC PRESSURE INJECT ONLY 2 TIME CONTACTS</p>	<pre> +-----+ * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>STANDARD CYCLE SIGNAL INPUTS, TERMINAL BOARD.</p>
<pre> +-----+ * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>MOLD CYC PRESSURE INJECT + HOLD 3 TIME CONTACTS</p>	<pre> +-----+ * * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>REMOTE CYCLE SIGNAL INPUTS, SEX BOARD. TERM 13-16.</p>
<pre> +-----+ * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>MOLD CYC PRESSURE INJECT+HOLD+BACK 4 TIME CONTACTS</p>	<pre> +-----+ * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>4 AUX. DIGITAL INPUTS</p>
<pre> +-----+ * * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>MOLD CYC PRESSURE TIME CONTACTS TURNED OFF</p>	<pre> +-----+ * * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>4 AUX. DIGITAL OUTPUTS</p>
<pre> +-----+ . . * * . . . 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>EVEN PARITY</p>	<p>NOTE: SWITCH 8 MUST BE SET FOR INPUTS IF SWITCH 7 IS SET FOR REMOTE CYCLE INPUT.</p>	
<pre> +-----+ . . * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>NO PARITY</p>	<p>***** CAUTION ***** MIU CPU DIP SWITCH #6 MUST BE ENABLED TO MAKE THIS BOARD ACTIVE !</p>	
<pre> +-----+ . . * 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>ODD PARITY</p>	<p>. = SET AS REQUIRED.</p>	
<pre> +-----+ . . * * . . . 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>NO SERIAL CHANNEL</p>	<p>PHYSICAL SWITCH LOGIC UP = OFF = AWAY FROM BOARD DN = ON = TOWARD BOARD</p>	
<pre> +-----+ . . . * * . . 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>1200 BAUD</p>		
<pre> +-----+ * . . 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>2400 BAUD</p>		
<pre> +-----+ . . . * . . . 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>4800 BAUD</p>		
<pre> +-----+ . . . * * . . 1 2 3 4 5 6 7 8 +-----+ </pre>	<p>9600 BAUD</p>		