

LEX/SEX SWITCH SETTINGS
(switches 1 thru 6)

LEX/SEX SWITCH SETTINGS
(switches 7 thru 8)

(1 and 2)		(7 only)							
* * 1 2 3 4 5 6 7 8	MOLD CYC PRESS MEAS INJECT ONLY (2 TIME DIGIN)	* 1 2 3 4 5 6 7 8	Cycle Time @ SEX Bd.						
* * 1 2 3 4 5 6 7 8	MOLD CYC PRESS MEAS INJECT + HOLD (3 TIME DIGIN)	* 1 2 3 4 5 6 7 8	Cycle Time @ MIU						
* * 1 2 3 4 5 6 7 8	MOLD CYC PRESS MEAS INJECT + HOLD + BACK (4 TIME DIGIN)	* 1 2 3 4 5 6 7 8	4 AUX. DIGITAL INPUTS						
* * 1 2 3 4 5 6 7 8	NO MOLD CYCLE PRESSURE MEASURE (TIME DIGIN OFF)	* 1 2 3 4 5 6 7 8	4 AUX. DIGITAL OUTPUTS						
* * 1 2 3 4 5 6 7 8	PARITY EVEN	<p>**** CAUTION **** MIU CPU DIP SWITCH #6 MUST BE ENABLED TO MAKE THIS BOARD ACTIVE !</p>							
* * 1 2 3 4 5 6 7 8	PARITY NONF	N/A = NOT APPLICABLE							
* * 1 2 3 4 5 6 7 8	PARITY ODD	<p>DIP SWITCH LOGIC EXAMPLE</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">*</td> <td>< OFF = HI = LOGIC 1 (POS)</td> </tr> <tr> <td style="text-align: center;">*</td> <td>< ON = LO = LOGIC 0 (POS)</td> </tr> <tr> <td style="text-align: center;">1 2</td> <td>< SWITCH POSITION NUMBER</td> </tr> </table>		*	< OFF = HI = LOGIC 1 (POS)	*	< ON = LO = LOGIC 0 (POS)	1 2	< SWITCH POSITION NUMBER
*	< OFF = HI = LOGIC 1 (POS)								
*	< ON = LO = LOGIC 0 (POS)								
1 2	< SWITCH POSITION NUMBER								
* * 1 2 3 4 5 6 7 8	NO SERIAL CHANNEL	This switch is located in the MIU top hat							
* * 1 2 3 4 5 6 7 8	1200 BAUD								
* * 1 2 3 4 5 6 7 8	2400 BAUD								
* * 1 2 3 4 5 6 7 8	4800 BAUD								
* * 1 2 3 4 5 6 7 8	9600 BAUD								